



grow

Gentle Driving of Piles

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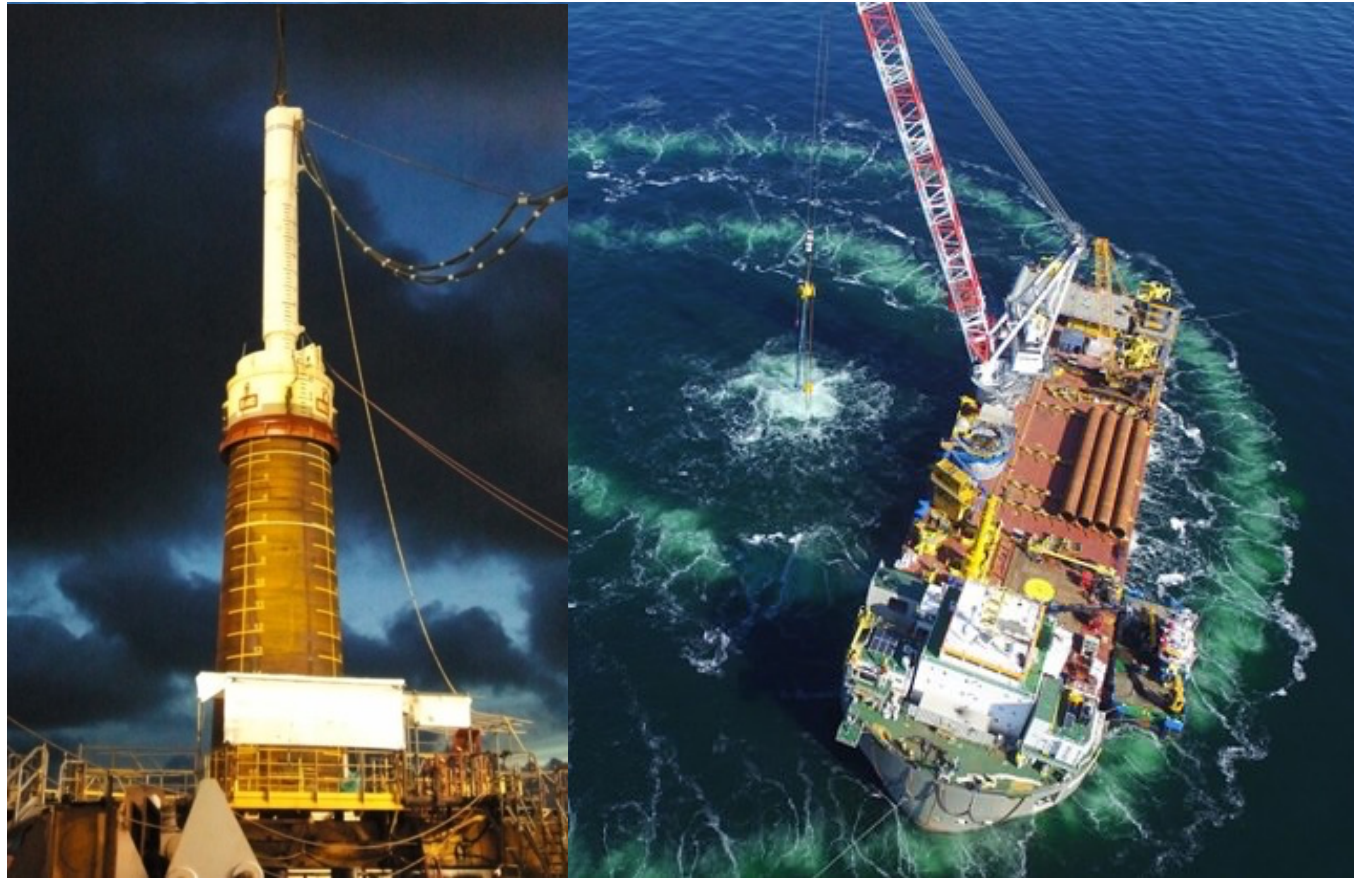
Introduction- XXL monopiles are reality!



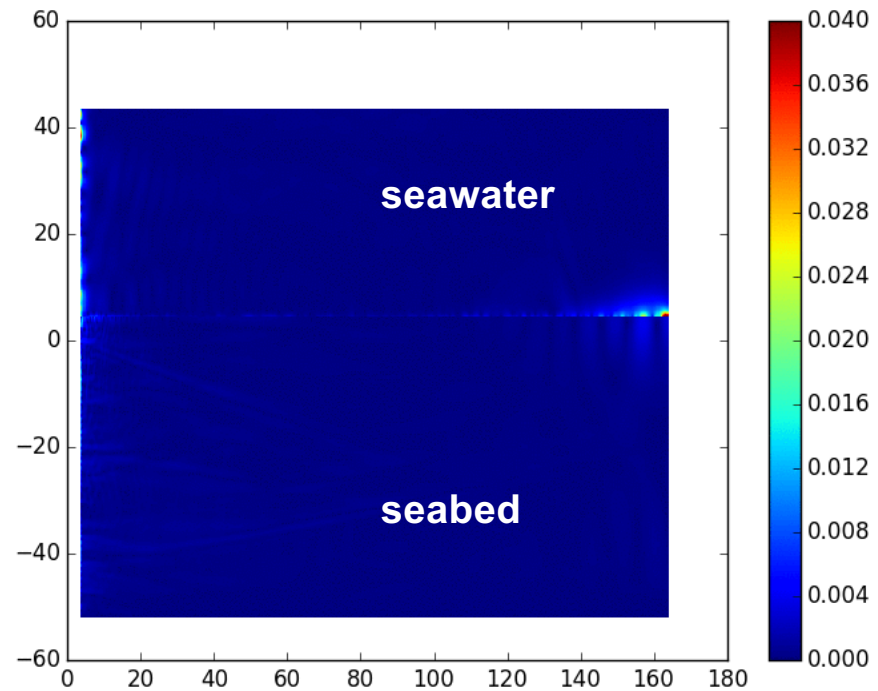
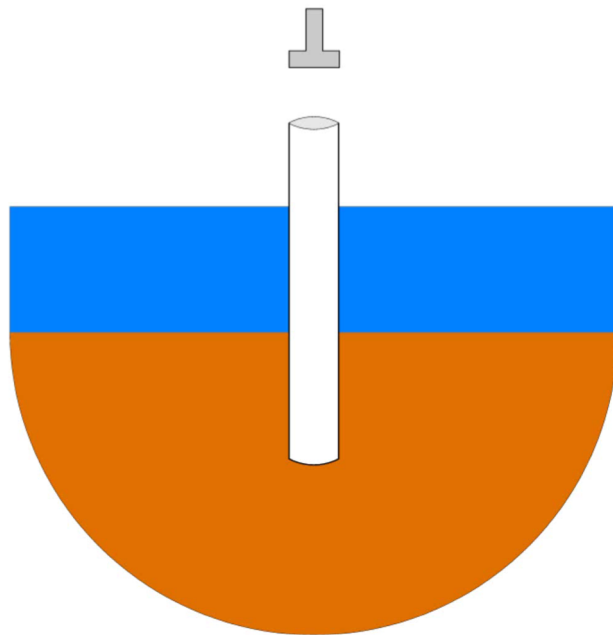
Source: offshorewindindustry.com

Current installation method

- Mainly Impact Piling
- Restrictions on noise
- This results in
 - Increased costs
 - Noise Mitigation Systems
 - Additional offshore operations
 - Risks
 - Predictability of sound
 - NMS
 - Forced stop



Sound predictions tools



The animation shows velocity field generated in the seawater and seabed due to a single blow of a hydraulic hammer. The video has been composed by using results of the SILENCE software package.

Alternatives

- Eccentric shakers
- Blue Piling

Challenges

- Bearing capacity
- Predictability
- Scalability



Innovation is required

- How to install XXL monopiles?
 - How to reduce impact on environment?
 - How to ensure bearing capacity?
-
- The GDP project was born!

Gentle Driving of Piles (GDP)



Netherlands Enterprise Agency



TKI WIND OP ZEE
Toesector Energie



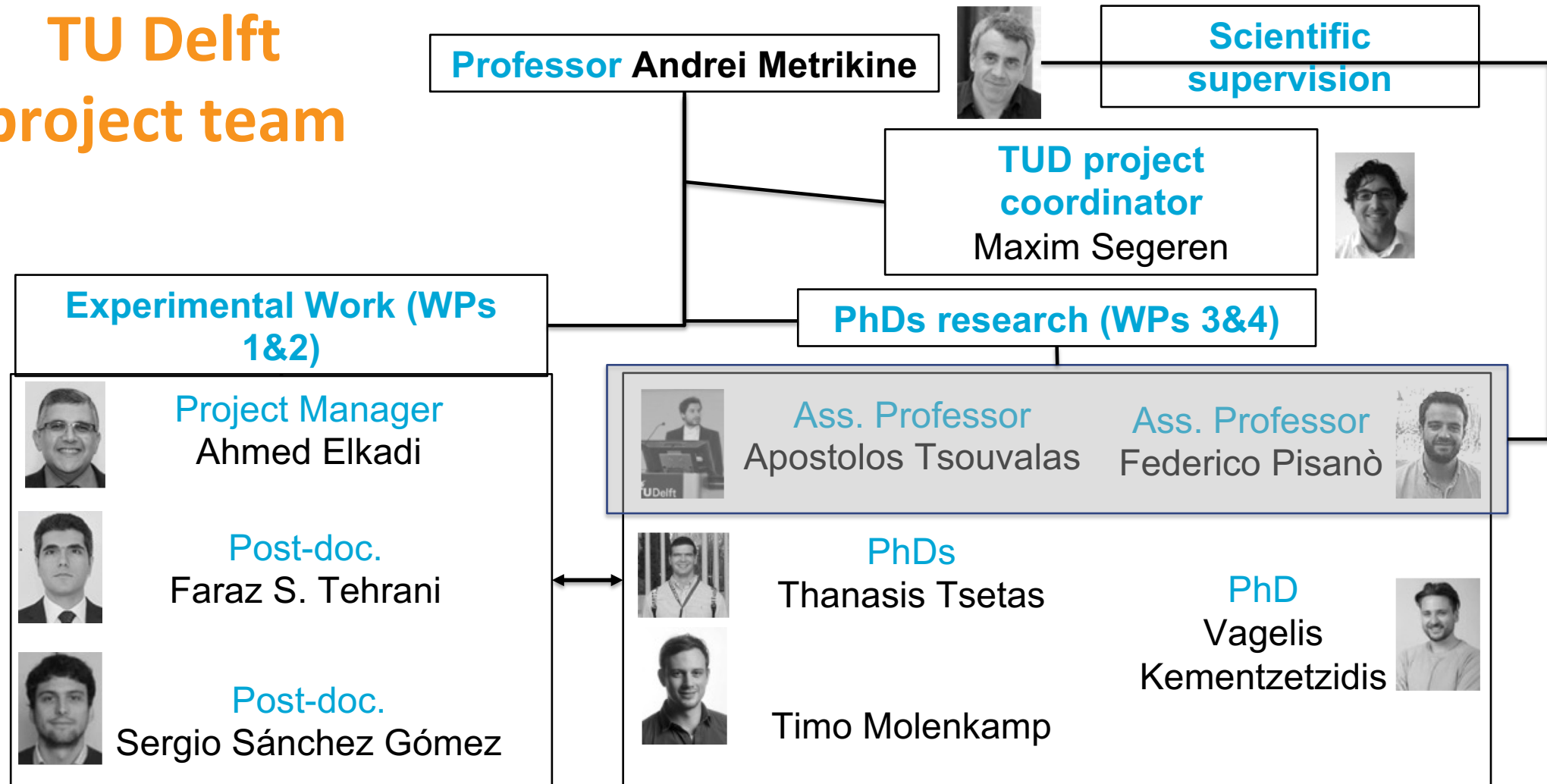
The GDP project goal

The main objective of this project is the development of a novel technique for Gentle Pile Driving that simultaneously improves drivability, reduces noise emission, and ensures that the soil bearing capacity stays uncompromised.

Unconventional approach

- First step: Experimental proof of the concept
 - Reason: When successful, a follow-up full scale project is aimed at which then is led by industry partners
- Second step: Validation of the newly developed prediction models
 - Drivability
 - Sound
 - Bearing capacity

TU Delft project team



Lab test results

- Lab Test performed at the Stevinlab, TU Delft
- Very promising results
- Ongoing test now with processed soil

Field test

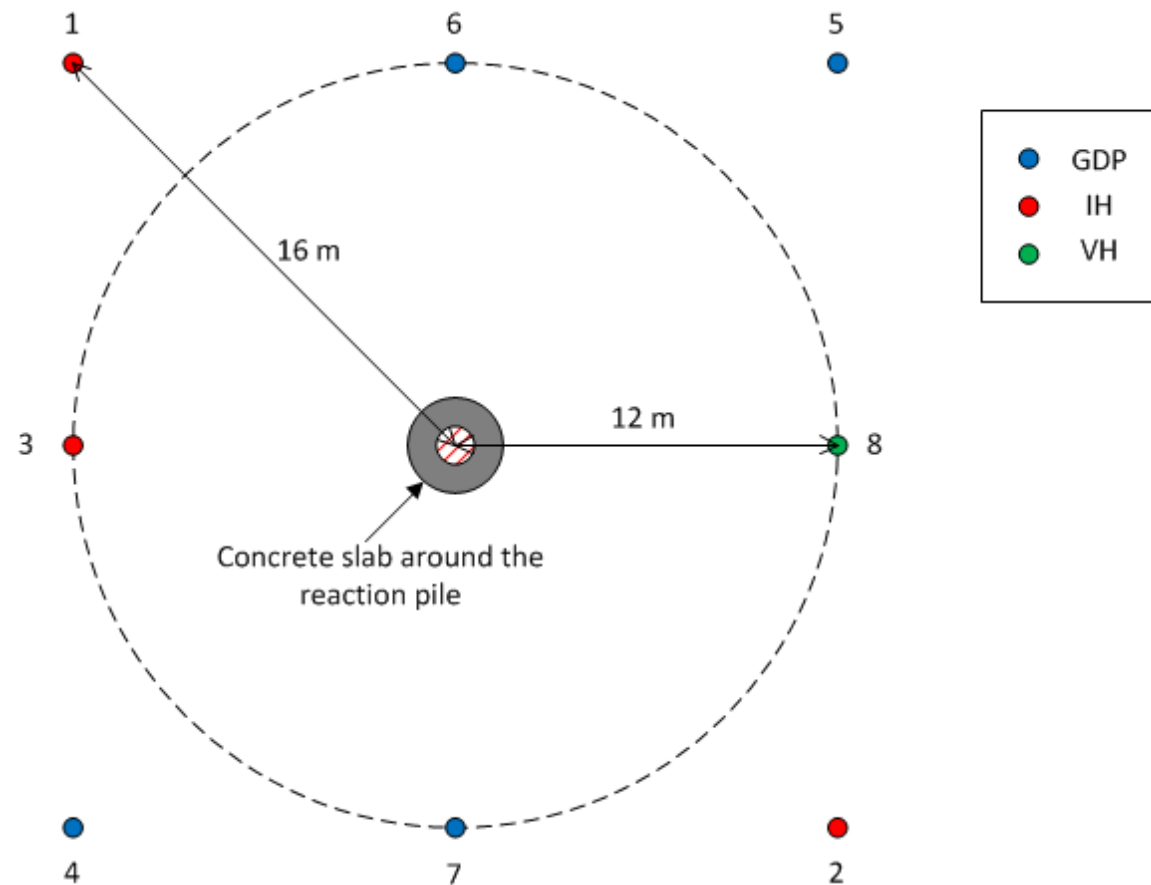
- At Maasvlakte II



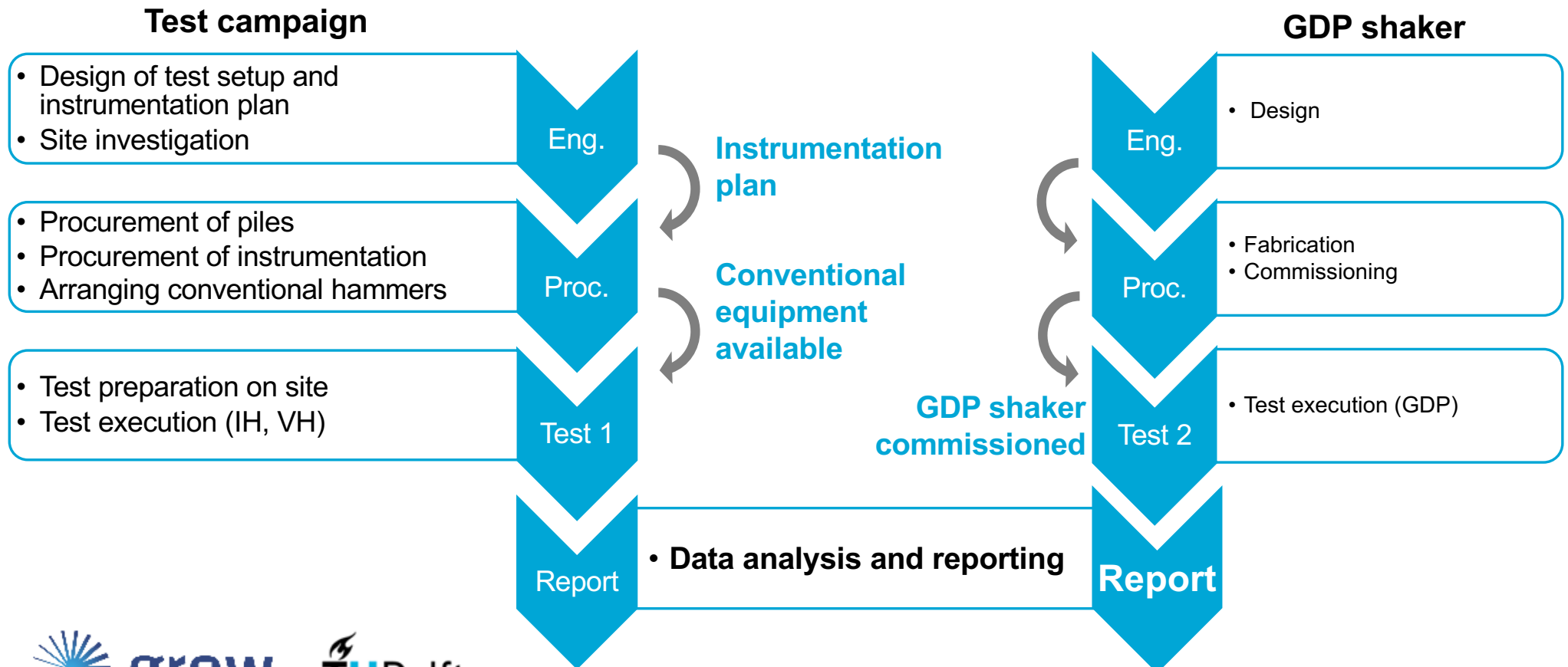
Field test - activities

- Basic site investigations
- Advanced site investigation
- Ground monitoring
- Soil mechanic laboratory tests
- Installation of 8 test piles and 1 Reaction pile
- Loading of piles
- Investigation of soil-pile interaction through ground monitoring and instrumented piles

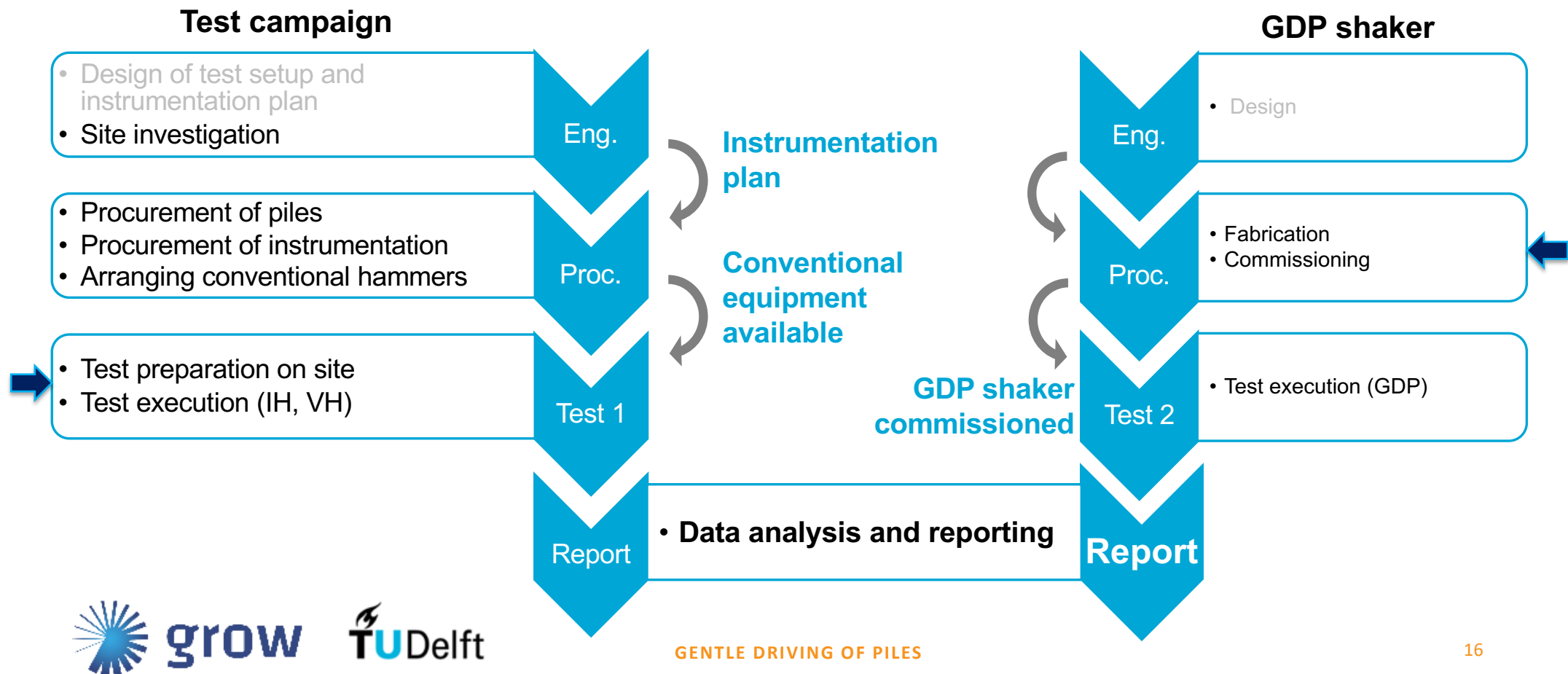
Field test - Layout of the piles



Status: Field test campaign



Status: Field test campaign



After experiments

- Expect results
 - To proof GDP concept
 - Reduce uncertainty in bearing capacity of vibro-driven piles.
 - Motivation to further develop the GDP method and upscale it
- Still to do
 - The hard work 😊
 - Models of drivability, bearing capacity and noise production
 - To validate, predict and to be applied for larger diameter piles and different soil conditions

Thank you





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www.grow-offshorewind.nl